

**IN THE TITLE:**

Please replace the title with the following:

--A METHOD OF PRODUCING A TIRE RIM HAVING DIFFERENT WALL  
THICKNESSES--

**IN THE SPECIFICATION:**

Please amend the specification with the replacement paragraphs as follows:

**[00025]**        Figures 3 and 4 are longitudinal sectional views of another embodiment of a device for producing a pneumatic rim and illustrating additional process steps for producing a pneumatic tire rim, according to the present disclosure.